



**Product Data Sheet &  
General Processing Conditions**

**PermaStat PLUS® 700 A  
Low Density Polyethylene (LDPE)  
Permanently Anti-static  
ESD Protection**

**PROPERTIES & AVERAGE VALUES OF INJECTION MOLDED SPECIMENS**

<b>PERMANENCE</b>	<b>English</b>	<b>SI Metric</b>	<b>ASTM TEST</b>
Specific Gravity	0.93	0.93	D 792
Molding Shrinkage 1/8 in (3.2 mm) section	0.0200 - 0.0400 in/in	2.00 - 4.00 %	D 955
<b>MECHANICAL</b>			
Impact Strength, Izod notched 1/8 in (3.2 mm) section	No Break	No Break	D 256
unnotched 1/8 in (3.2 mm) section	No Break	No Break	D 4812
Tensile Strength	1000 psi	7 MPa	D 638
Tensile Elongation	> 500.0 %	> 500.0 %	D 638
Tensile Modulus	0.03 x 10 <sup>6</sup> psi	207 MPa	D 638
Flexural Strength	1100 psi	8 MPa	D 790
Flexural Modulus	0.03 x 10 <sup>6</sup> psi	207 MPa	D 790
<b>ELECTRICAL</b>			
Volume Resistivity	1E7 - 9.9E8 ohm.cm	1E7 - 9.9E8 ohm.cm	D 257
Surface Resistivity	1E8 - 9.9E9 ohm/sq	1E8 - 9.9E9 ohm/sq	D 257
Static Decay MIL-PRF-81705D, 5kV to 50 V, 12% RH	< 0.50 s	< 0.50 s	FTMS101C 4046.1

**PROPERTY NOTES**

Data herein is typical and not to be construed as specifications.  
Unless otherwise specified, all data listed is for natural or black colored materials. Pigments can affect properties.

**GENERAL PROCESSING FOR INJECTION MOLDING**

	<b>English</b>	<b>SI Metric</b>
Injection Pressure	10000 - 15000 psi	69 - 103 MPa
Melt Temperature	350 - 400 °F	177 - 204 °C
Mold Temperature	70 - 120 °F	21 - 49 °C
Drying	2 hrs @ 175 °F	2 hrs @ 79 °C

**PROCESSING NOTES**

Do not exceed 520 °F (270 °C) melt temperature.